(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 18 April 2002 (18.04.2002)

PCT

(10) International Publication Number WO 02/031613 A3

(51) International Patent Classification⁷: 17/10, 17/50, G06G 7/48

G06F 7/60,

- (21) International Application Number: PCT/IL01/00937
- (22) International Filing Date: 10 October 2001 (10.10.2001)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

09/689,884

13 October 2000 (13.10.2000) US

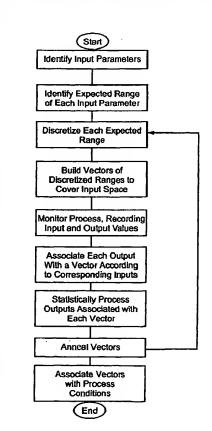
- (71) Applicant (for all designated States except US): INSYST LTD. [IL/IL]; Har Hotzvim, 7 HaMarpe Street, 91231 Jerusalem (IL).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): GOLDMAN, Arnold, J. [IL/IL]; 18 HaPalmach Street, 92542 Jerusalem

(IL). HARTMAN, Jehuda [IL/IL]; 18 HaTzanchanim Street, 76212 Rehovot (IL). FISHER, Joseph [IL/IL]; 3 Mishol HeHadas Street, 97277 Jerusalem (IL). SAREL, Shlomo [IL/IL]; 151 Ma'ale MichMash, 90634 M.P. Yosh (IL).

- (74) Agent: G. E. EHRLICH (1995) LTD.; 28 Bezalel Street, 52521 Ramat Gan (IL).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian

[Continued on next page]

(54) Title: SYSTEM AND METHOD FOR MONITORING PROCESS QUALITY CONTROL



(57) Abstract: A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of sub-ranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

WO 02/031613 A3



patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report

(88) Date of publication of the international search report: 17 October 2002

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL01/00937

_			1011201130757	
A. CLASSIFICATION OF SUBJECT MATTER				
IPC(7) : G06F 7/60, 17/10, 17/50; G06G 7/48				
US CL : 703/2, 6, 13				
According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols)				
U.S. : 703/2, 6, 13				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic das	ta base consulted during the international search (name	of data base	and, where practicable, sear	ch terms used)
Please See Co	ontinuation Sheet			
C. DOC	UMENTS CONSIDERED TO BE RELEVANT			
Category *	Citation of document, with indication, where ap	propriate, of	the relevant passages	Relevant to claim No.
Х	US 5,866,437 A (CHEN et al.) 02 February 1999 (02	2.02.1999), A	bstract, Figures 2-3,	1-26
	Background of the Invention, Summary of the Invention, col 2, lines 64 et seq.			
x	X US 6,125,235 A (PADILLA et al.) 26 September 2000 (26.09.2000), Absti			1-26
	Background of the Invention, Summary of the Invention, col 5, lines 56 et seq.			
х	US 5,408,405 A (MOZUMDER et al.) 18 April, 199	· ·		1-26
	Background of the Invention, Summary of the Invention, col 3, lines 4 et seq.			
l x	US 5,546,312 A (MOZUMDER et al.) 13 August, 1			1-26
	5, Background of the Invention, Summary of the Invention, col 4, lines 8 et seq.			
x	US 5,966,527 A (KRIVOKAPIC et al.) 12 October,			1-26
^	1-7c, Background of the Invention, Summary of the			
X US 5,646,870 A (KRIVOKAPIC et al.) 08 July, 199				1-26
Α	9B, Background of the Invention, Summary of the In	e Invention, col.7, lines 10 et seq.		. 20
x	US 5,956,251 A (ATKINSON et al.) 21 September 1			1-26
^	17, Background of the Invention, Summary of the Inv			1 20
x	US 5,781,430 A (TSAI et al.) 14 July 1998 (14.07.1			1-26
^				1-20
	Background of the Invention, Summary of the Invention, col. 3, lines 45 et seq.			l
}				!
 			l	
-				
Further	documents are listed in the continuation of Box C.	Se	e patent family annex.	
			ter document published after the Inter	enstional filling date or priority
date and not in conflict with the application but cited to understand the				
"A" document defining the general state of the art which is not considered to be principle or theory underlying the invention				
of particu	ilar relevance	"X" do	ocument of particular relevance; the	claimed invention cannot be
"E" earlier an	plication or patent published on or after the international filing date		insidered novel or cannot be consider	
when the document is taken alone				•
	t which may throw doubts on priority claim(s) or which is cited to the publication date of another citation or other special reason (as	-Y" do	ocument of particular relevance; the	alaimed invention cannot be
specified			ensidered to involve an inventive step	
		combined with one or more other such documents, such combination		
"O" document referring to an oral disclosure, use, exhibition or other means			ring obvious to a person skilled in the	e art
"P" document published prior to the international filing date but later than the		"&" document member of the same patent family		
priority date claimed			•	•
Date of the actual completion of the international search Date of mailing of the international search report				
Date of the actual completion of the international search Date of mailing of the international search report				
13 June 2002 (13.06.2002)				
Name and mailing address of the ISA/US Authorized officer				
Commissioner of Patents and Trademarks			Thomson James A	Market
Box PCT Washington, D.C. 20231			I Homson	
Facsimile No. (703)305-3230 Telephone No. 703-305-3257				
awilling 140	, , , , , , , , , , , , , , , , , , ,		 	

INTERNATIONAL SEARCH REPORT PCT/IL01/00937 Continuation of B. FIELDS SEARCHED Item 3: EAST search terms: model\$, statistic\$, vector, manufact\$, knowledge adj base, anneal, process, discret\$, range

Form PCT/ISA/210 (second sheet) (July 1998)

International application No.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL01/00937

Box III TEXT OF THE ABSTRACT (Continuation of Item 5 of the first sheet)

The technical features mentioned in the abstract do not include a reference sign between parentheses (PCT Rule 8.1(d)).

NEW ABSTRACT

A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of subranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

Form PCT/ISA/210 (continuation of first sheet(2)) (July 1998)